

# Work Order ID 71814

Tuesday, July 12, 2011 12:07:18 PM



Page 1

Item ID: D4020-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (350 Basket Short, Base)

Start Date: 7/12/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: UMF Date: 11-07-12

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4020

A

100

0.00



FLOW WATER JET

Shear

Memo

0.00

Shear

1-Cut mesh at 56.00" (when mesh is on D4017-041 trim mesh to finish size if necessary)

11-07-18 (2)

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

11-07-18 (2x)

130

Identify as per dwg & Stock Location: B/C

0.00



Packaging

Memo

0.00

Packaging

11-07-18

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Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/2/20 [Signature]

CMF

11-07-20

# Picklist Print

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Work Order ID: 71814

Parent Item: D4020-3

Parent Item Name: Mesh (350 Basket Short, Base)

Start Date: 7/12/2011

Required Date: 7/15/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC  
per dwg revA 10.03.15 verified by:EC IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F Expanded Metal Flat SS		Purchased	No			100	sf	850.5924	19.1516	40.31916		7/11/07.18	

Location

Loc Qty

Loc Code

MAT 38.2107  
117708 38.2107  
WA 812.3817  
115012 95  
117197 102.9036  
117455 16.0341  
117896 102.1046  
118153 176.3394  
118248 320

1117892

19.15



